

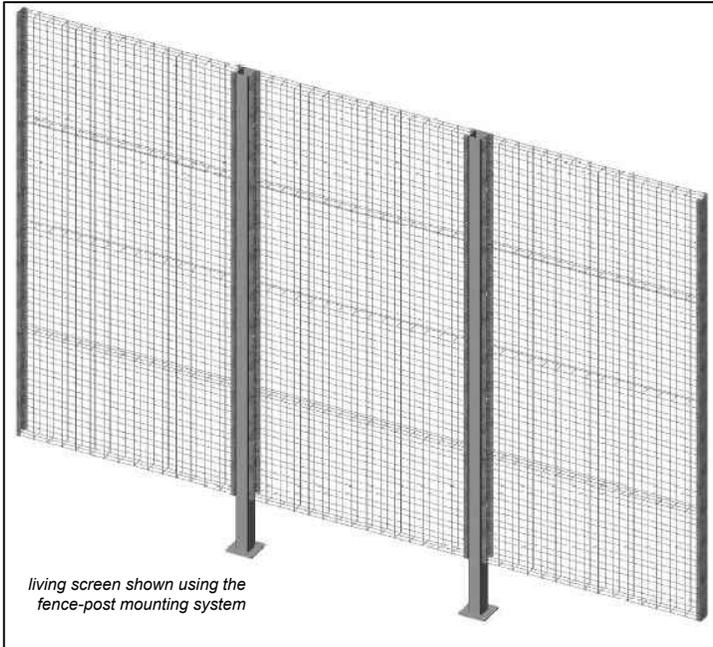
# LIVING SCREEN™

## MODULAR PANEL SYSTEM

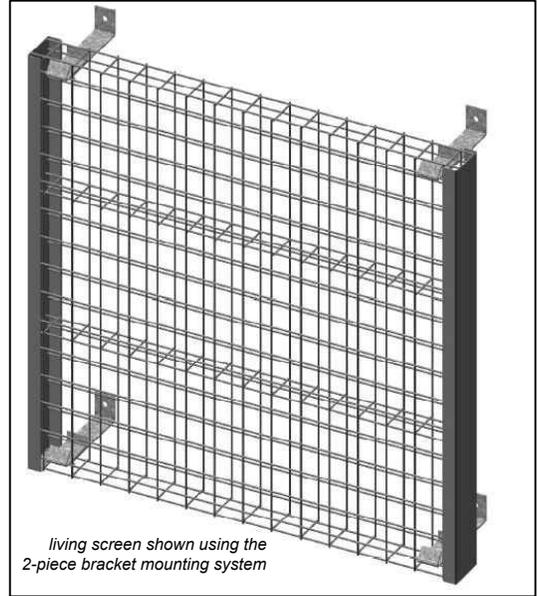
made exclusively by The Western Group



THE WESTERN GROUP  
www.architecturalwire.com



living screen shown using the fence-post mounting system



living screen shown using the 2-piece bracket mounting system

### FINISH SELECTION

choose one

- POWDER COAT please refer to our color and finish chart or specify custom RAL color to match  
\_\_\_\_\_
- PLAIN STEEL (RAW)
- GALFAN WIRE (RAW)
- STAINLESS STEEL (RAW)

### TABLE OF COMPONENTS

# of Sheets

- SCREEN PANELS \_\_\_\_\_
- FLASHING \_\_\_\_\_
- POSTS \_\_\_\_\_
- BASE PLATES \_\_\_\_\_
- NUT INSERTS \_\_\_\_\_
- BRACKETS  1-PIECE  2-PIECE \_\_\_\_\_
- KNIFE PLATES \_\_\_\_\_
- OTHER \_\_\_\_\_

ORDER VOID WITHOUT SIGNATURE

APPROVAL SIGNATURE

APPROVAL DATE

NOTE: STANDARD FABRICATION TOLERANCES (UNLESS OTHERWISE SPECIFIED) ARE +/-1/4" IN WIDTH AND HEIGHT

PROJECT NAME: \_\_\_\_\_

CONTACT NAME: \_\_\_\_\_

PHONE: \_\_\_\_\_

EMAIL: \_\_\_\_\_

PROJECT STREET: \_\_\_\_\_

ADDRESS CITY/STATE/ZIP: \_\_\_\_\_

DATE:

SHEET:

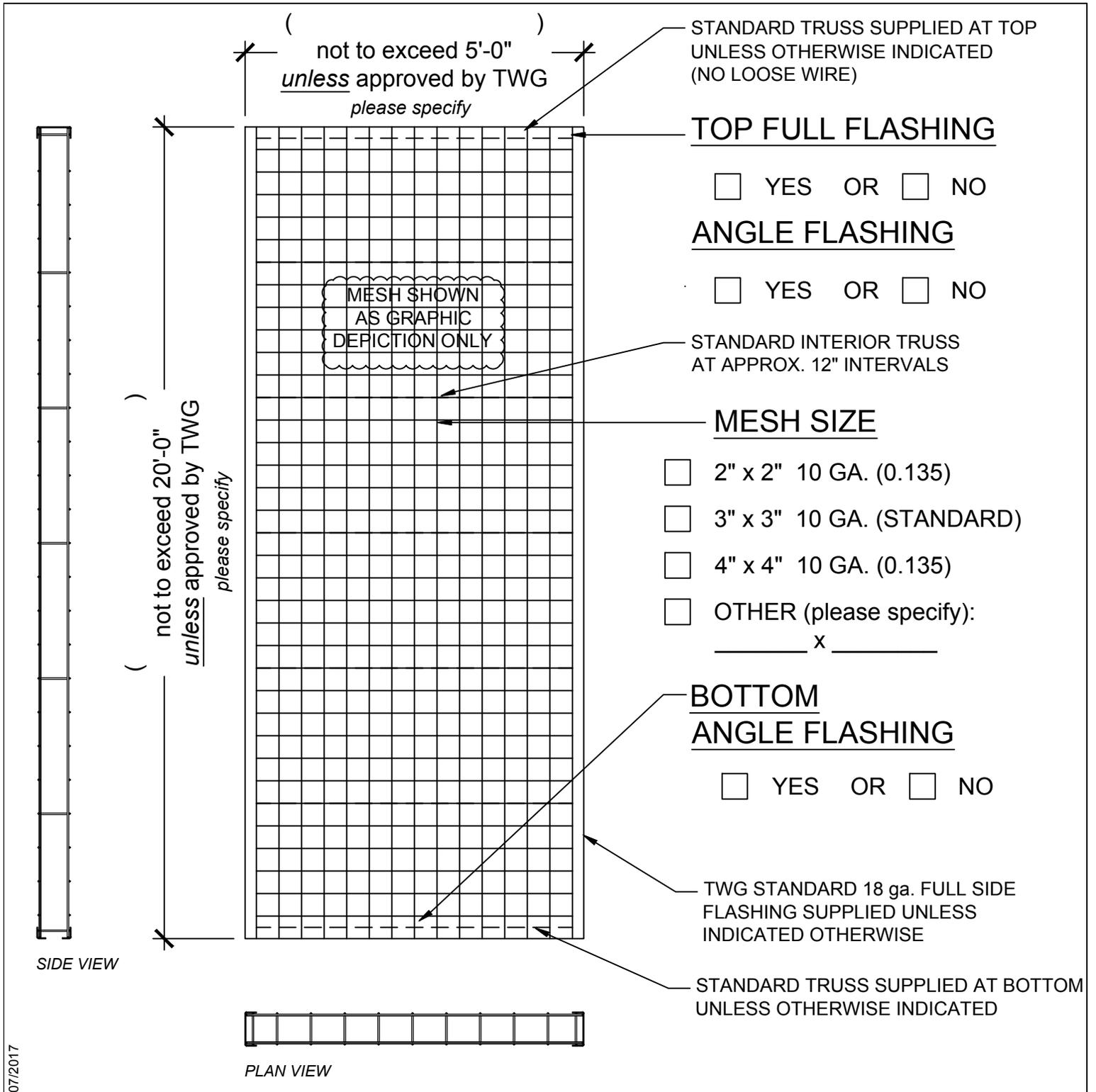


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07/2017

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\*\*\*\* Note: Standard Fabrication Tolerances (Unless Otherwise Specified): +/-1/4" in Width and Height

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SIGNATURE AND DATE:

QTY:

**SCREEN PANELS  
VERTICAL**

PROJECT NAME:

DATE:

SHEET:

**MESH SIZE**

- 2" x 2" 10 GA. (0.135)
- 3" x 3" 10 GA. (STANDARD)
- 4" x 4" 10 GA. (0.135)
- OTHER (please specify):  
\_\_\_\_\_ x \_\_\_\_\_

**TOP FLASHING**

- YES OR  NO

**ANGLE FLASHING**

- YES OR  NO

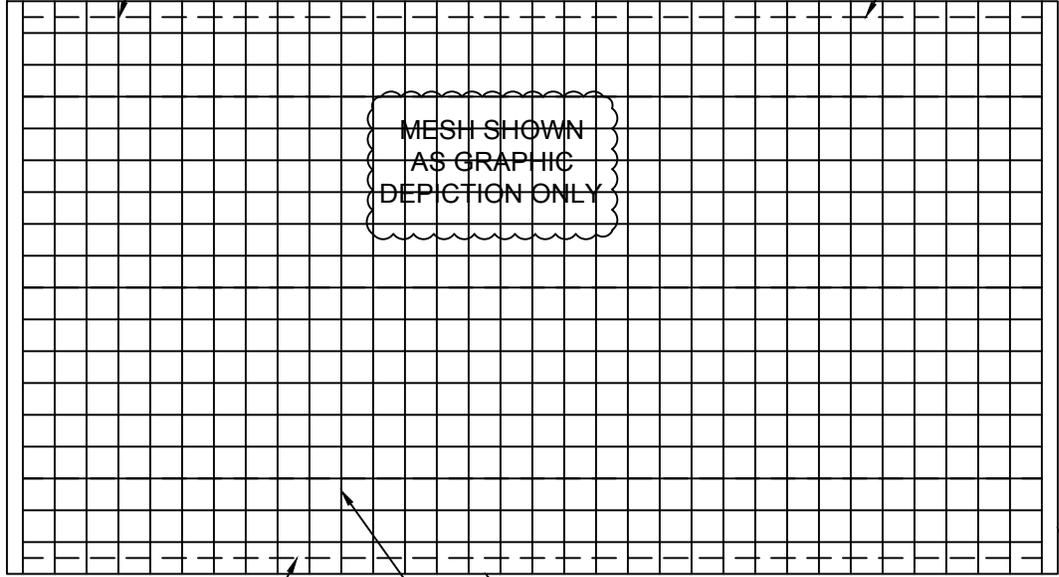
STANDARD TRUSS SUPPLIED AT TOP UNLESS OTHERWISE INDICATED

( \_\_\_\_\_ )  
not to exceed 12'-0"  
unless approved by TWG  
please specify

( \_\_\_\_\_ )  
not to exceed 5'-0"  
unless approved by TWG  
please specify



SIDE VIEW



MESH SHOWN AS GRAPHIC DEPICTION ONLY

**BOTTOM ANGLE FLASHING**

- YES OR  NO

TWG STANDARD 18 ga. SIDE FLASHING SUPPLIED UNLESS INDICATED OTHERWISE

STANDARD TRUSS SUPPLIED AT BOTTOM UNLESS OTHERWISE INDICATED

STANDARD INTERIOR TRUSS AT APPROX. 12" INTERVALS



PLAN VIEW

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QTY:

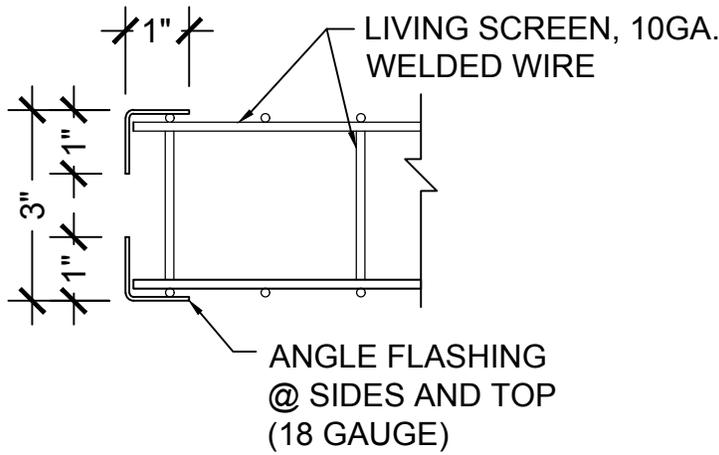
**SCREEN PANELS  
HORIZONTAL**

PROJECT NAME:

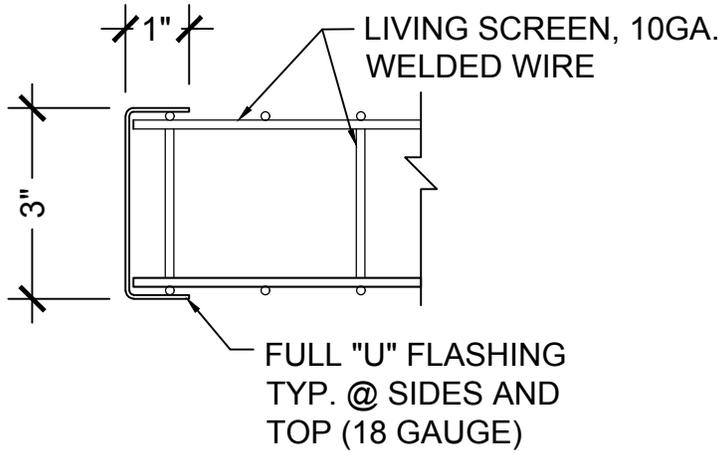
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DATE:

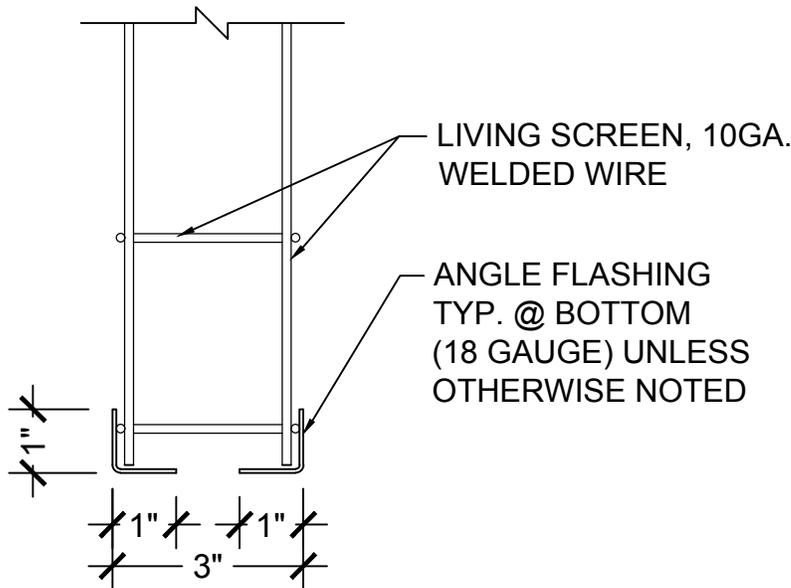
SHEET:



<b>ANGLE FLASHING</b>
CHECK BOX
<input type="checkbox"/>



<b>FULL "U" FLASHING</b>
CHECK BOX
<input type="checkbox"/>



<b>BOTTOM ANGLE FLASHING</b>
CHECK BOX
<input type="checkbox"/>

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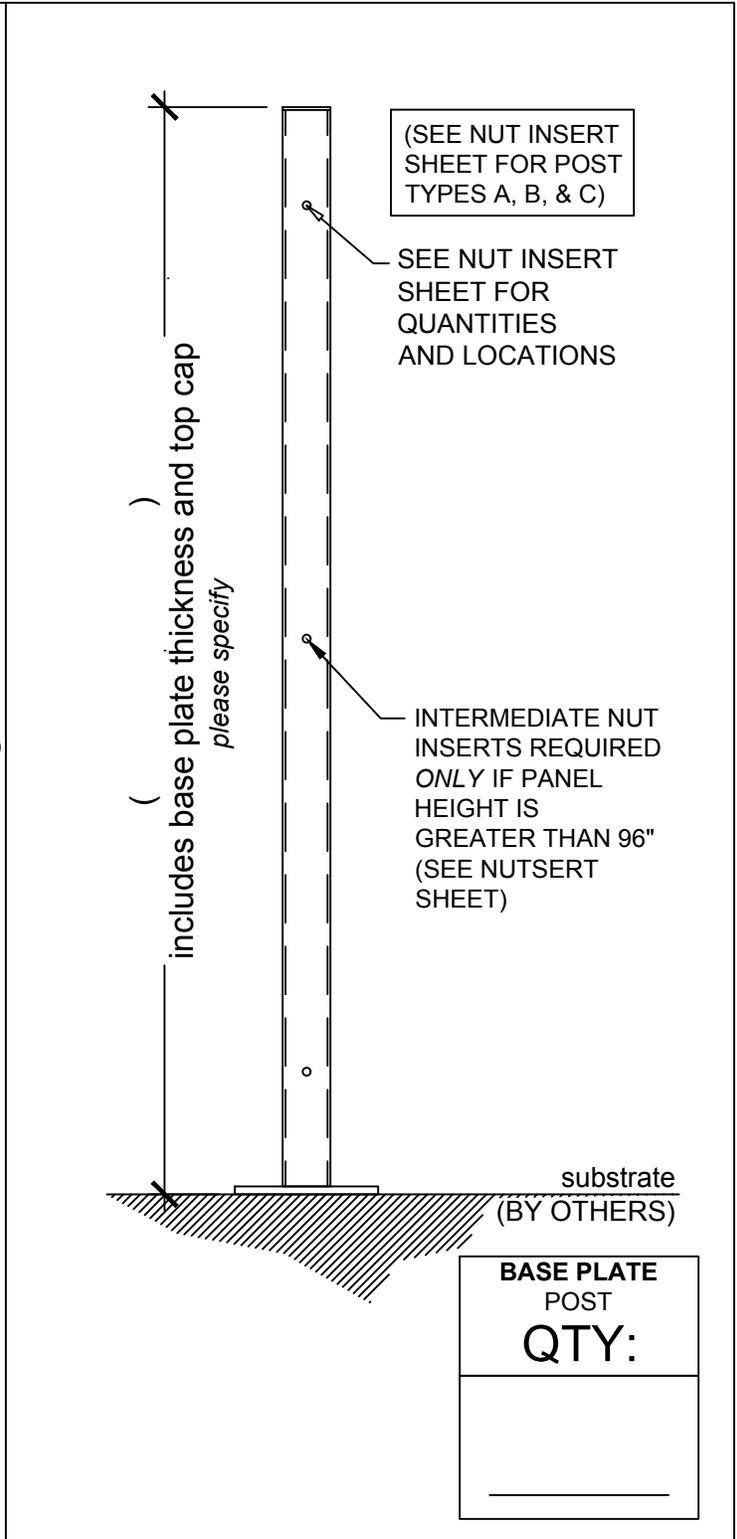
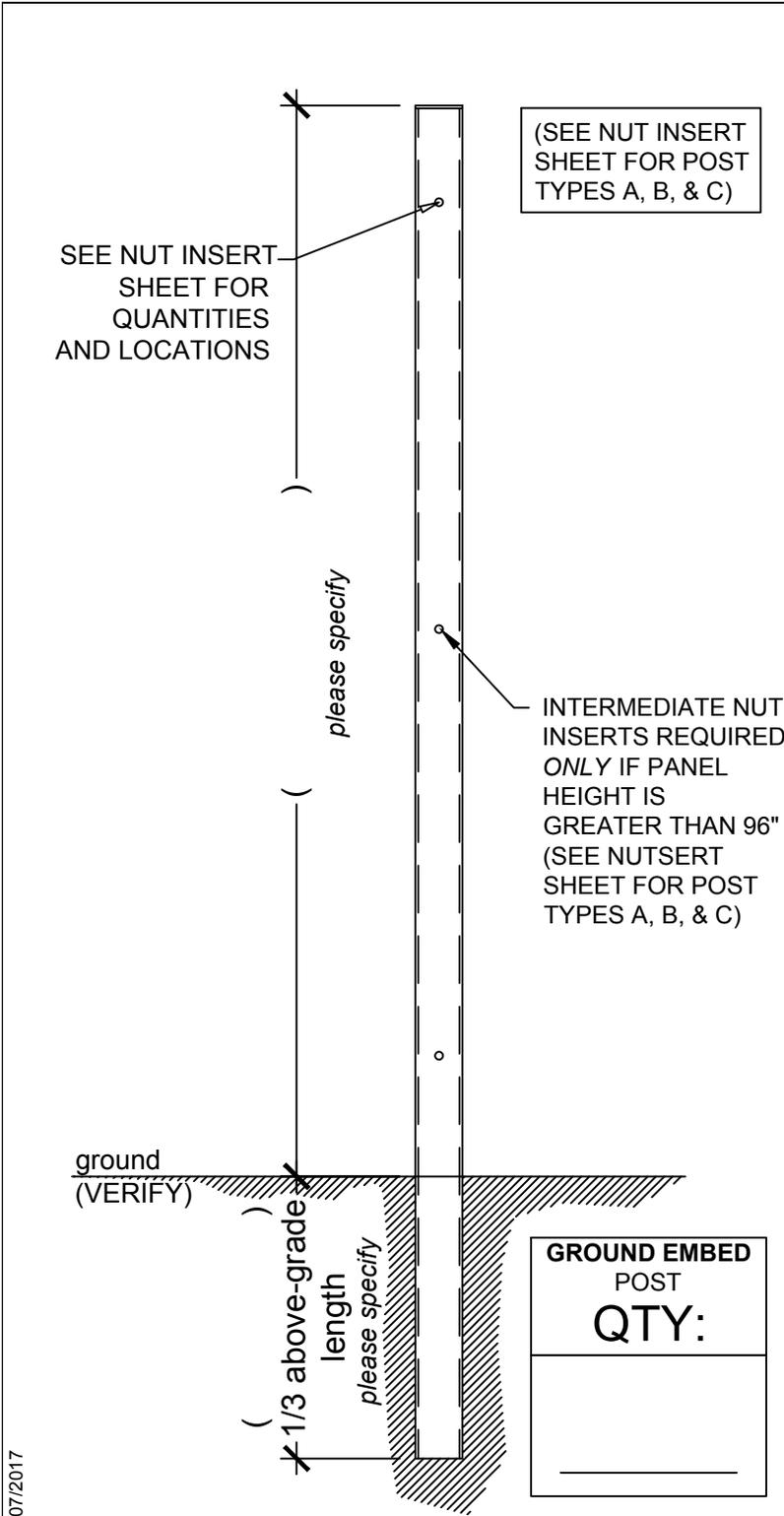
**FLASHING DETAILS**

PROJECT NAME:

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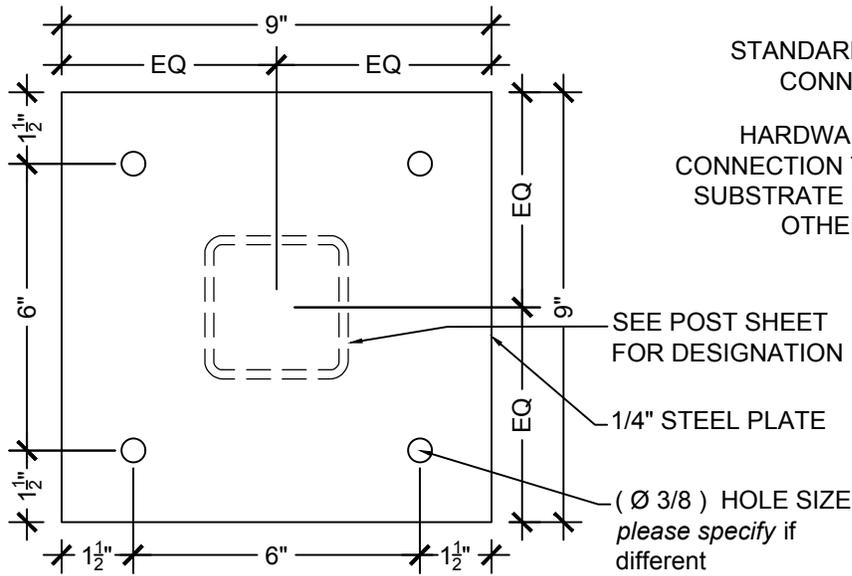
SIGNATURE AND DATE: \_\_\_\_\_ QTY: SEE ABOVE

**POSTS  
EMBEDDED OR BASE PLATE**

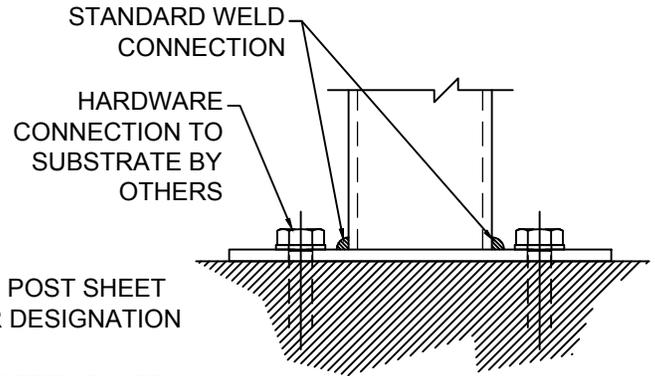
PROJECT NAME: \_\_\_\_\_

DISCLAIMER: THE WESTERN GROUP CLAIMS PROPRIETARY RIGHT IN THE INFORMATION ENCLOSED HEREIN. IT IS AGREED THAT ANY AND ALL SPECIFICATIONS, DATA & DESIGN CONCEPTS SHOWN SHALL REMAIN CONFIDENTIAL WITH THE SPECIFIC UNDERSTANDING THAT NEITHER THIS WILL BE DISCLOSED TO OTHERS NOR USED FOR THE PURPOSE OF MANUFACTURE NOR PROCUREMENT WITHOUT PRIOR WRITTEN CONSENT OF THE WESTERN GROUP.

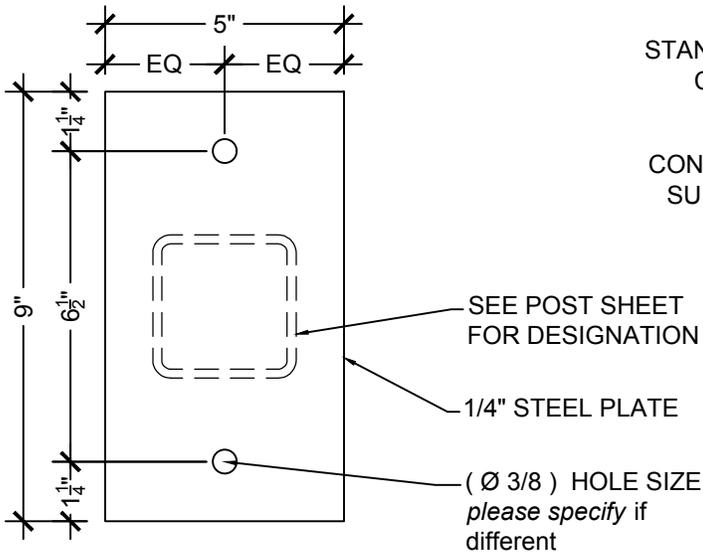
DATE: \_\_\_\_\_ SHEET: \_\_\_\_\_



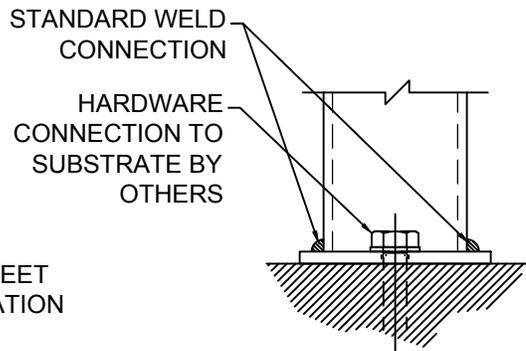
**9" SQUARE BASE PLATE**



**9" SQUARE  
BASE PLATE**  
**QTY:**  
\_\_\_\_\_



**5" X 9" BASE PLATE**



**5" X 9"  
BASE PLATE**  
**QTY:**  
\_\_\_\_\_

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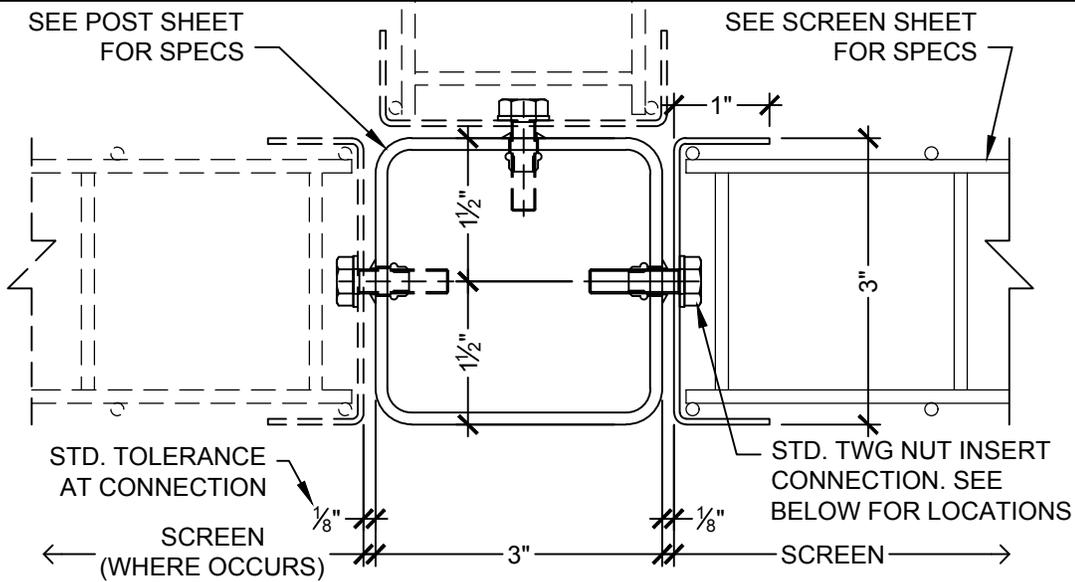
**BASE PLATES**

PROJECT NAME:

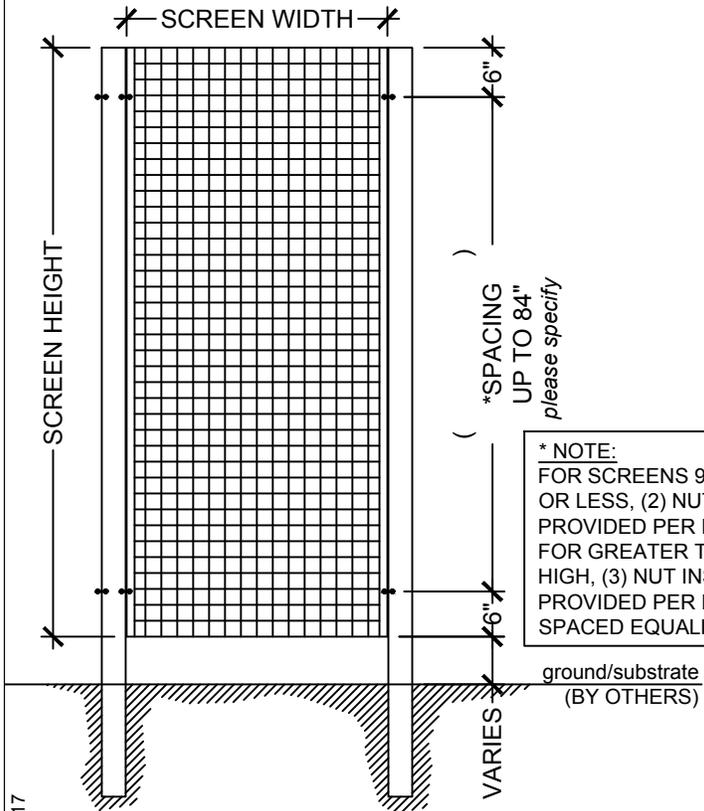
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DATE:

SHEET:



**TYPICAL POST/SCREEN CONNECTION**



**NUTSERT LOCATION GUIDE**

**LEGEND:**  
 Post Type "A" = NUTSERTS on 1 FACE  
 Post Type "B" = NUTSERTS on 2 FACES (180°/Opposite)  
 Post Type "C" = NUTSERTS on 2 FACES (90°/Adjacent)

- Type A / Nut Insert Quantity: \_\_\_\_\_
- Type B / Nut Insert Quantity: \_\_\_\_\_
- Type C / Nut Insert Quantity: \_\_\_\_\_

**\* NOTE:**  
 FOR SCREENS 96" HIGH OR LESS, (2) NUTSERTS PROVIDED PER FACE.  
 FOR GREATER THAN 96" HIGH, (3) NUT INSERTS PROVIDED PER FACE, SPACED EQUALLY.

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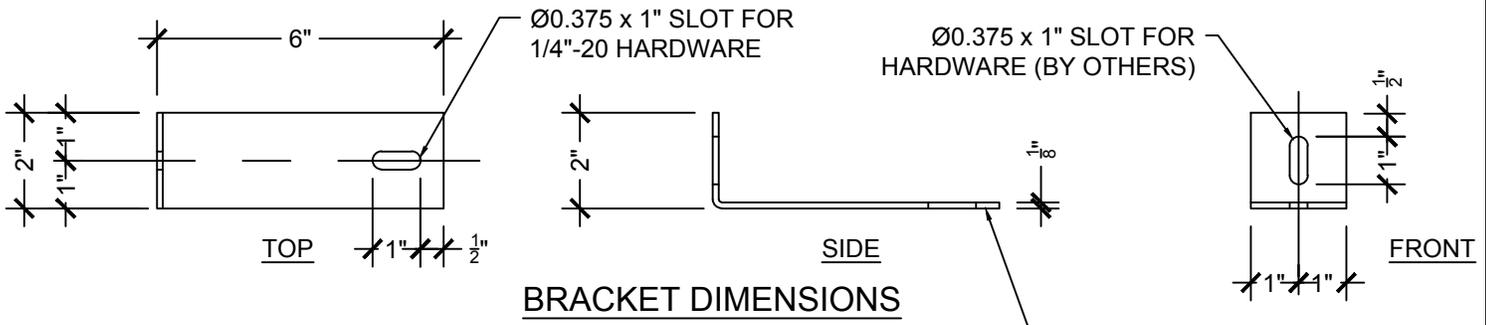
**NUT INSERTS**

PROJECT NAME:

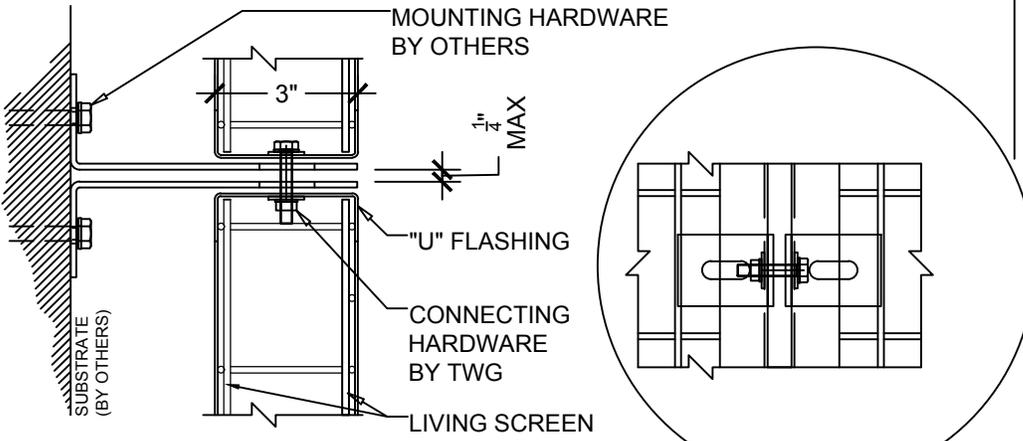
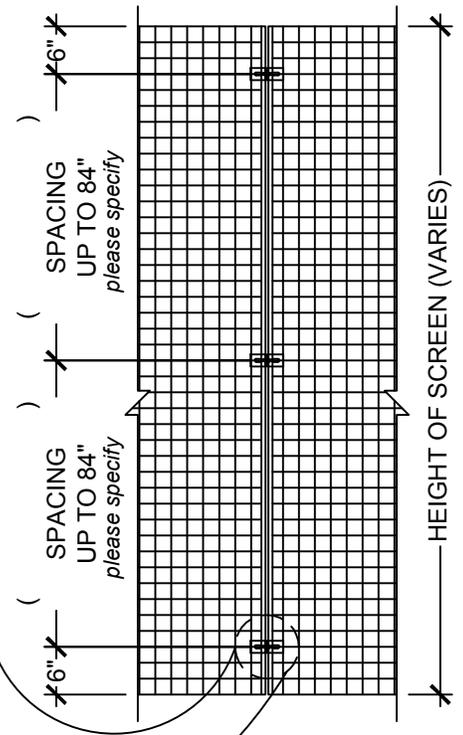
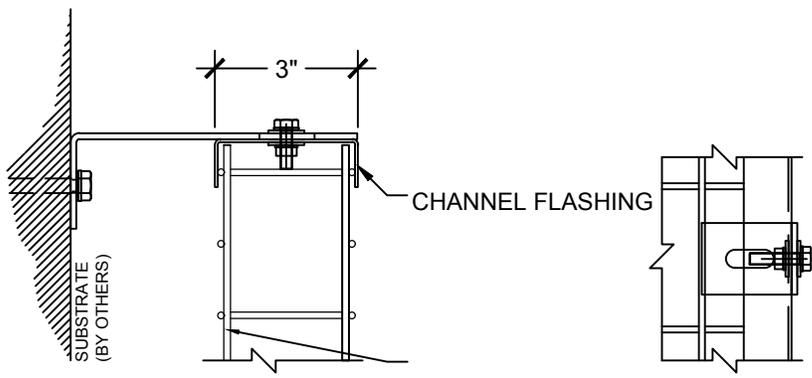
DATE:

SHEET:

07/2017



NOTE: STANDARD THICKNESS IS 1/8"; PLEASE CONTACT A TWG REPRESENTATIVE IF SPECIFIED DIMENSION DIFFERS.



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SIGNATURE AND DATE: QTY:

**1-PIECE BRACKETS**

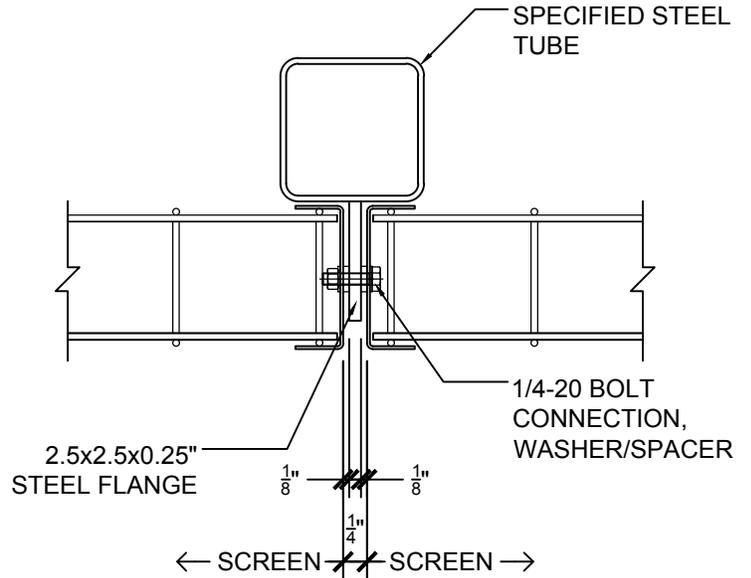
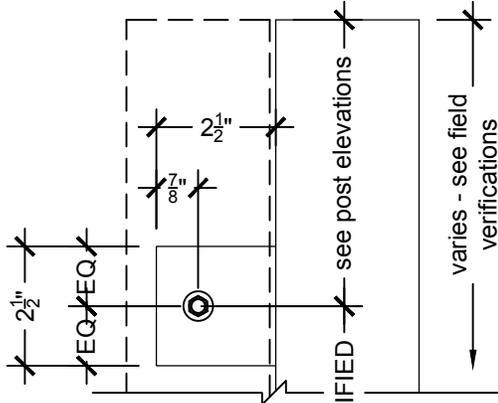
PROJECT NAME:

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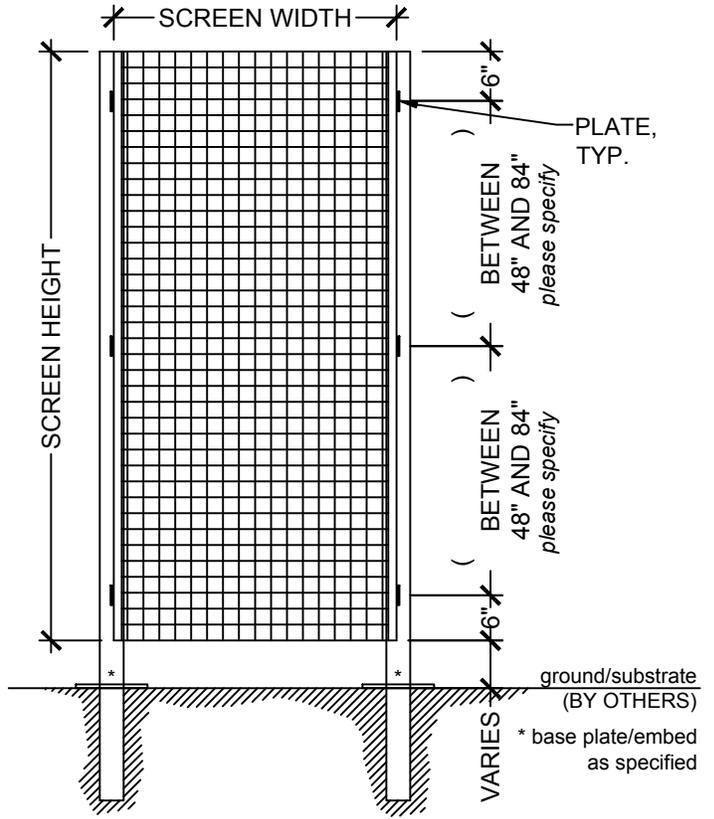
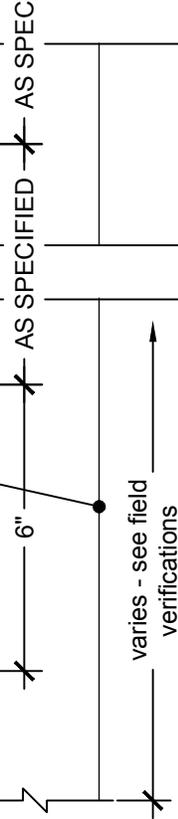




Ø0.375 THRU HOLE,  
(1) TYP. PER FLANGE

OUTLINE OF SCREEN  
PANEL

SPECIFIED STEEL  
TUBE POST



**PLATE LOCATION GUIDE**

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SIGNATURE AND DATE:

QTY:

**KNIFE PLATES**

PROJECT NAME:

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