

Cardinal Paint & Powder Specifications

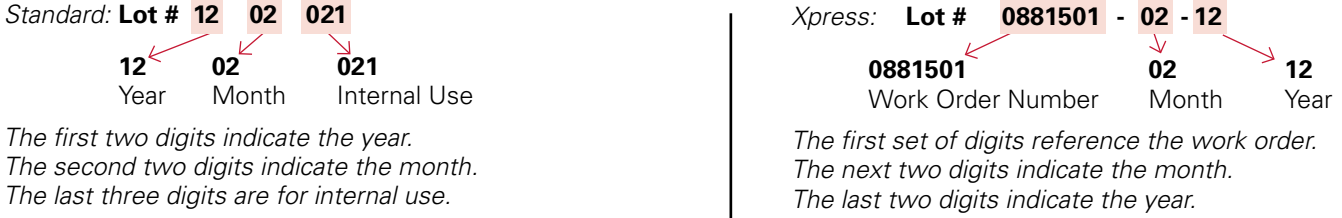
Cardinal Paint & Powder is excited to have updated our stock offering of powder coating colors. This Color Card incorporates all of our existing stock colors along with additional products we have been manufacturing for many years but, have not offered as stock items, until now. All of these products have proven to be attractive and have met the performance criteria and ease of application that our customers have come to expect from Cardinal products. This selection offers colors to address the current color trends for your industrial design projects.

Cardinal Paint & Powder Stock Products are available in 5 lb., 25 lb. and 50 lb. boxes. Products with lower specific gravities are packaged in 5 lb., 20 lb. and 40 lb. boxes. Please call a Cardinal branch for samples and pricing.

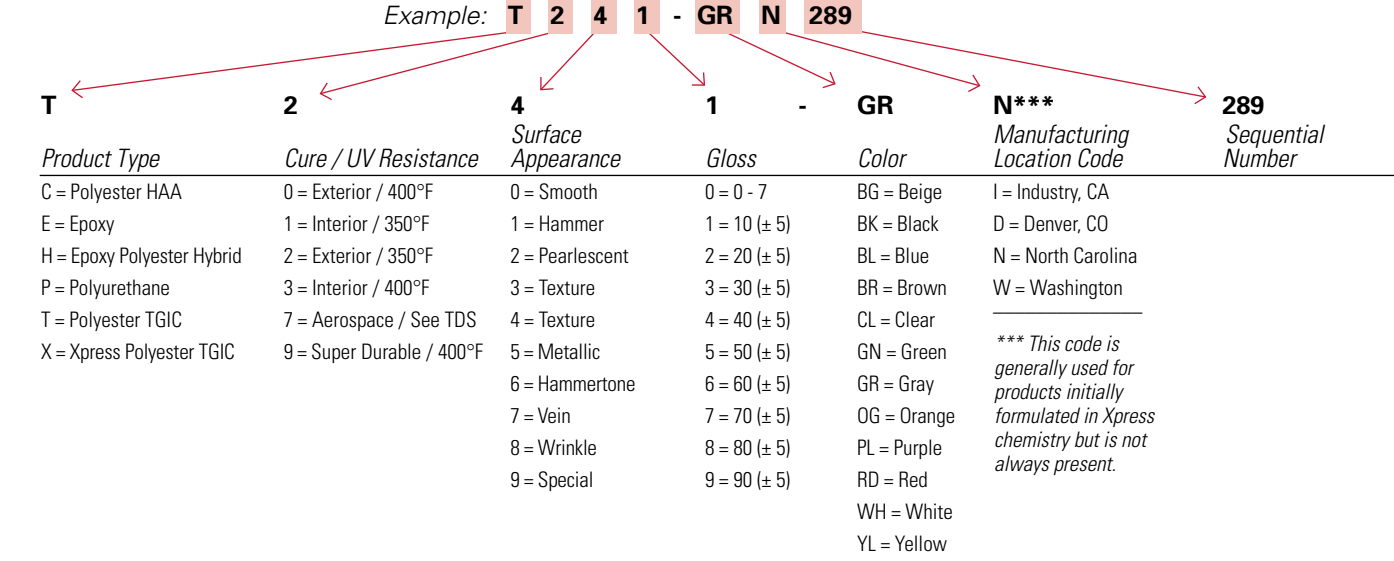
- **Superdurable Colors:** Many of our current stock colors have been formulated with enhanced UV resistance.
- **RAL Colors:** We currently stock a number of very popular RAL colors including: 7035, 7042, 8028, 9002 and 9010.
- **Specialty Colors:** Products exhibiting a metallic appearance and formulated for exterior use without requiring a clear top coat.
- **Telecom Colors:** Products used extensively in the telecom industry on exterior electrical cabinets and telecom peripherals.
- **Military Colors:** Military colors which have been formulated with low gloss and exterior durability.
- **Agricultural Colors:** New to our powder coating product line are two prominent agricultural colors.

Most Pantone®, RAL® and Federal Standard colors can be matched in 50 lb. to 200 lb. quantities utilizing the Cardinal Xpress system.

Powder Coating Lot Number Identification



Powder Coating Product Number Identification



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1900 Aerojet Way
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P (702) 852-2333
F (702) 852-2855
Toll Free 1-800-998-9826

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Powder Coating Manufacturing
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City of Industry, CA 91746
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Arizona
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Phoenix, AZ 85040
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San Jose, CA 95112
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Sacramento, CA 95838
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P (952) 469-6021
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Maryland Heights, MO 63043
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Col. Collie Urbane
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Col. Guadalupe Victoria
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P (323) 974-6929



Powder Coatings

Technology - Innovation - Service - Performance

Cardinal Stock and Custom Coatings

This color selection represents a variety of the powder coatings Cardinal has as stock items in our warehouses across the United States. It is important to note that a large part of our business is custom formulation of powder and liquid coatings to specific criteria. If you cannot find the exact coating you would like, then please let us know. We would be delighted to build a product around your application.

Some projects require only a small amount of custom powder. To address this need, Cardinal developed a unique service called Cardinal Xpress to manufacture 50-pound batches of handcrafted, custom-designed powder. Cardinal Xpress powder can range from a full gloss to a 10 gloss system. Cardinal can also manufacture two gloss levels of fine texture in a custom color. We use exterior-durable, Polyester TGIC formulas that have proven to be some of the best powder to apply. Cardinal Xpress has a simple pricing structure to facilitate quick quotes and quick service. There simply is no reason to compromise your finish.

Cardinal offers a full line of coatings to touch up blemishes on powder-coated products. Touch-up coatings come in aerosol cans containing either nitrocellulose lacquer or acrylic enamel. The acrylic enamel is available in small quantities of stock Cardinal colors. All achievable colors can be mixed and matched. Most of the multicolored powders do not have a touch-up available. Cardinal offers a small touch-up bottle with a brush in the cap for quick cover up. For projects that require the durability of powder, but cannot withstand a high baking temperature, we suggest a liquid polyurethane paint. Liquid coatings can be made to match powder-coated surfaces.

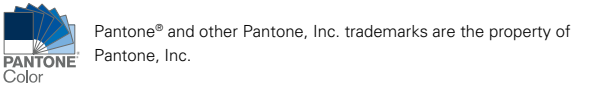
Important notes about our stock coatings:

- Exterior powders start with a T, C or P.
- Metallic exterior powders (T353-GR06, etc.) require a clear coat for exterior durability due to the effects of weathering on the metal flakes used to create the metallic appearance.
- H and E powders are not suitable as exterior topcoats if you need color and gloss stability.
- Each powder has some special characteristics we would like to share with you. Please contact your local Cardinal Technical Representative for specific information before you start a new project.
- If your preferred finish is not shown, then please let us know. Many of Cardinal's coatings are customized for special applications and not shown here.



These are only a few of the color possibilities from Cardinal. We accurately match any sample color that you provide.

The first letter of the product code refers to resin system:
C: Polyester, E: Epoxy, H: Hybrid, P: Polyurethane, T: Polyester T.G.I.C.



www.cardinalpaint.com

Additional metallic finishes are available. Please contact a Cardinal representative for more information.
Acrylic aerosol touch-up cans with excellent exterior color and gloss retention, and fast dry time are available to match the majority of the colors appearing on this color guide, or can be custom matched to your specifications.

P009-RD02 Dark Red 90 Gloss	T009-RD03 Red 90 Gloss	T241-RD129 Red Texture	T009-RD01 Red 90 Gloss	T009-OG26 International Orange 90 Gloss
T009-OG01 Safety Orange 90 Gloss	T009-YL71 Yellow 90 Gloss	T009-YL14 FS 13538 Yellow 90 Gloss	T009-YL01 Yellow 90 Gloss	C209-YL130 Tractor Yellow 90 Gloss

Brown

Hammer Finishes

Primer

C209-WH486	C209-WH492	C241-WH493	C209-WH490	C031-WH120
LC White 90 Gloss	RAL 9010 Pure White 90 Gloss	RAL 9010 Pure White Texture	RAL 9002 Grey White 90 Gloss	White Texture
E305-GR533 **	E305-WH243 **	H304-GR312 **	E396-GR1372 **	
		Grey Anti-Graffiti Primer	Grey Zinc Primer	

Superdurable

White

Gray				
P003-GR01 FS 26307 Gray 30 Gloss	P004-GR09 ANSI 49 Gray 40 Gloss	P004-GR16 ANSI 61 Gray 40 Gloss	P008-GR21 RAL 7042 Grey 80 Gloss	H305-GR10 ** Light Gunmetal Gray 50 Gloss
C241-GR484 Dark Gray Texture	C241-GR85 Telephone Gray Texture	C241-GR487 PMS 427C Gray Texture	C241-GR483 PMS 431C Gray Texture	C241-GR07 Gray Texture
T241-GR142 Light Gray Texture	T241-GR851 RAL 7035 Light Gray Texture	T008-GR736 ANSI 61 Gray 80 Gloss	T009-GR230 RAL 7035 Gray 90 Gloss	C241-GR305 Bay Gray Texture
T031-WH06 Pearl White Texture	T243-GR301 Quartz Gray Texture	T241-BG137 Beige Gray Texture	T243-GR522 Flint Gray Texture	T241-GR11 Platinum Gray Texture

Black

T375-BK07 *
Copper Vein

T375-BK10 *
Gold Vein

T375-BK26 *
Silver Vein

T075-WH34
Black/White Vein

T075-BK211 ■
Copper Vein Exterior

T064-BR24
Bronze Hammertone

T064-GR660
Gray Hammertone

T064-GR05
Silver Hammertone

T064-BL95
Blue Hammertone

T064-GN81
Green Hammertone

T353-GR06 *
Silver Metallic 30 Gloss

C356-GR1342 *
Silver Metallic 60 Gloss

T358-GR539 *
Chrome Metallic 80 Gloss

T357-GR105 *
Silver Metallic 70 Gloss

T391-BG290 *
Bronze Metallic Texture

T391-GR1031 *
Silver Metallic Texture

T353-YL02 *
Brass Metallic 30 Gloss

T026-BR340 ■
Statuary Bronze 60 Gloss

T291-BR251 ■
Oil Rubbed Bronze Texture

T022-BR189 ■
Oil Bronze 20 Gloss

C292-GR494 ■
Steel Gray Texture

T028-GR02 ■
Steel Gray 80 Gloss

T025-BR01 ■
Bronze 50 Gloss

T091-GR309
Mock Rock Texture

C291-GN20
Patina Texture

T091-GN57
Verdigris Texture

T091-BR47
Rust Texture

- * To maintain the appearance of exterior metallic finishes a clear topcoat is recommended.
- ** It is suggested that these products be applied as a topcoat to interior products only.
- Product exhibiting a metallic appearance and formulated for exterior use without requiring a clear topcoat.